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**D4060-1**  
**Job Sheet 187220**



Part No: D4060-1

Job Qty: 40 ea

Part Name: Ski Clamp, Top



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A new issue DD 10.02.16 verified by:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off            |
|-------|---------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|---------------------|
|       |                     |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                     |
| 100   | Waterjet - Flow - 1 | 40 pcs |            | 12/13/18 | 0.00      | 2.66    | Waterjet - Flow       |           | DAS                 |
| 120   | QC                  | 40 pcs |            | 12/13/18 | 0.00      | 0.00    | QC8                   |           | 38 68               |
| 130   | Brake NC            | 40 pcs |            | 12/13/18 | 0.01      | 2.08    | Brake NC 1            |           | 9-89 DAS            |
| 140   | QC                  | 40 pcs |            | 12/13/18 | 0.00      | 0.00    | QC5                   |           | JAN 2 5 2019 68     |
| 150   | Packaging           | 40 pcs |            | 12/13/18 | 0.00      | 0.00    | Packaging3            | 50542     | JAN 2 5 2019        |
| 160   | QC21-SA             | 40 Ea  |            | 12/13/18 | 0.00      | 0.00    | QC21                  |           | DAS 21 JAN 2 5 2019 |

### Job BOM

| Part / Item | Component Name   | Quantity            | Operation               | Container |
|-------------|------------------|---------------------|-------------------------|-----------|
| M304S14GA   | 304SS sheet .080 | 3.4000 sf (.085 ea) | 100-Waterjet - Flow - 1 | 5050377   |

### Job Allocations

| Operation               | Component Part | Required | Inventory | Allocated |
|-------------------------|----------------|----------|-----------|-----------|
| 100-Waterjet - Flow - 1 | M304S14GA      | 3        | 54        | 0         |

### Part Specifications

| Spec No | Description    | Target/Tolerance               | Limits         | Type     | Special Comments |
|---------|----------------|--------------------------------|----------------|----------|------------------|
| 1       | Ski Clamp, Top | 0.266Inches + 0.006<br>- 0.001 | 0.272<br>0.265 | Diameter |                  |
| 2       | Ski Clamp, Top | 0.328Inches ± 0.010            | 0.338<br>0.318 |          |                  |
| 3       | Ski Clamp, Top | 0.375Inches ± 0.010            | 0.385<br>0.365 |          |                  |
| 4       | Ski Clamp, Top | 0.750Inches ± 0.030            | 0.780<br>0.720 |          |                  |
| 5       | Ski Clamp, Top | 1.000Inches ± 0.030            | 1.030<br>0.970 |          |                  |
| 6       | Ski Clamp, Top | 8.922Inches ± 0.010            | 8.932<br>8.912 |          |                  |
| 7       | Ski Clamp, Top | 9.790Inches ± 0.030            | 9.820<br>9.760 |          |                  |





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## Route update only

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